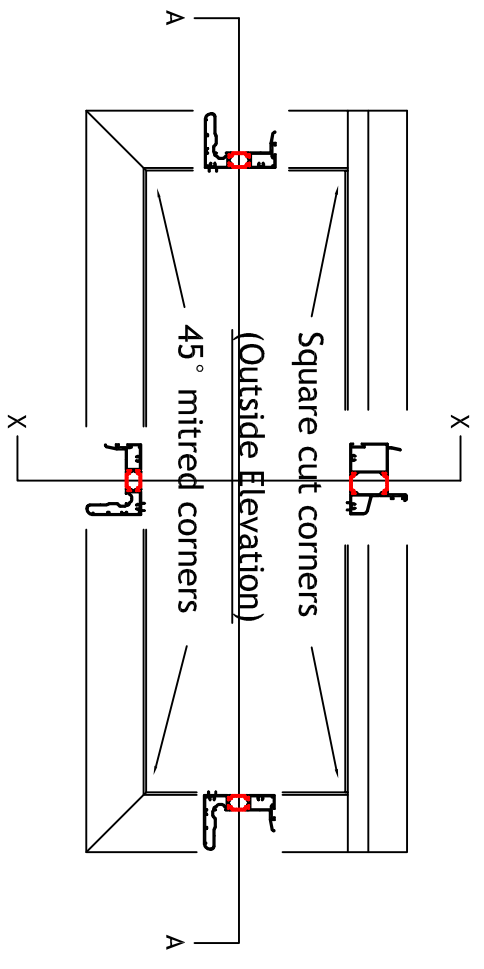
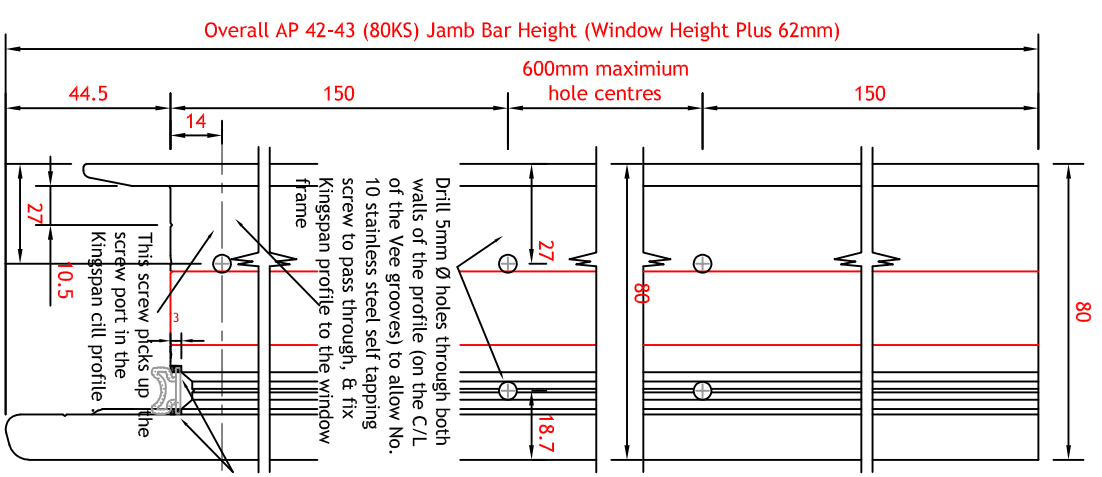
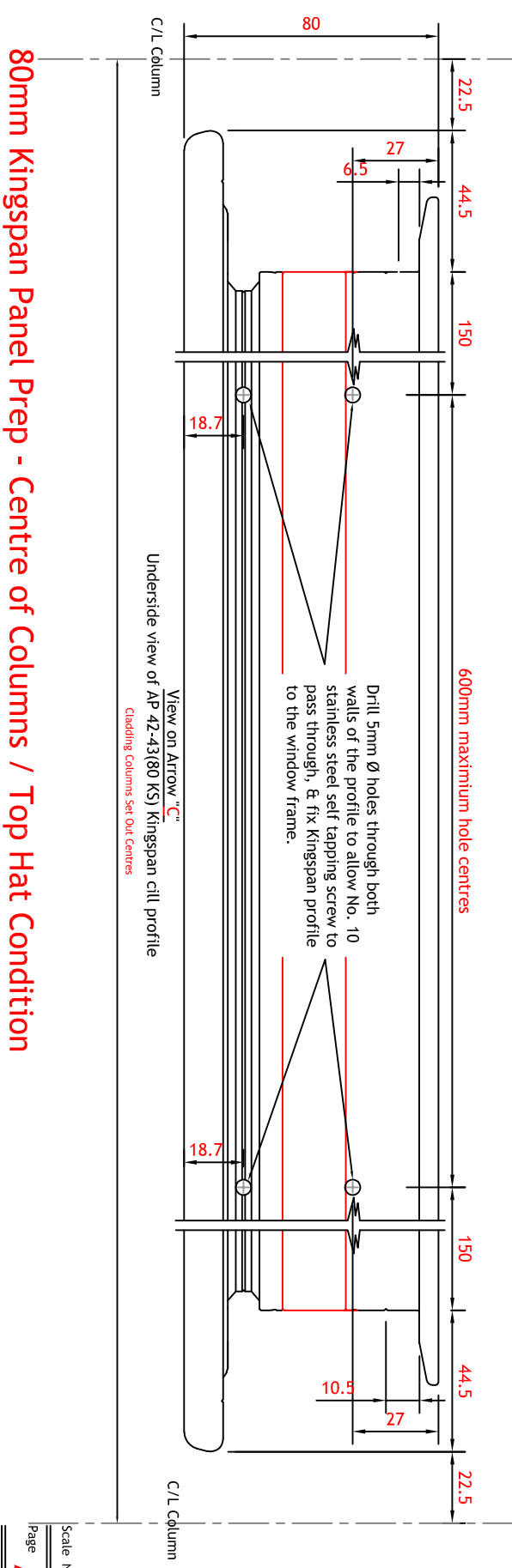


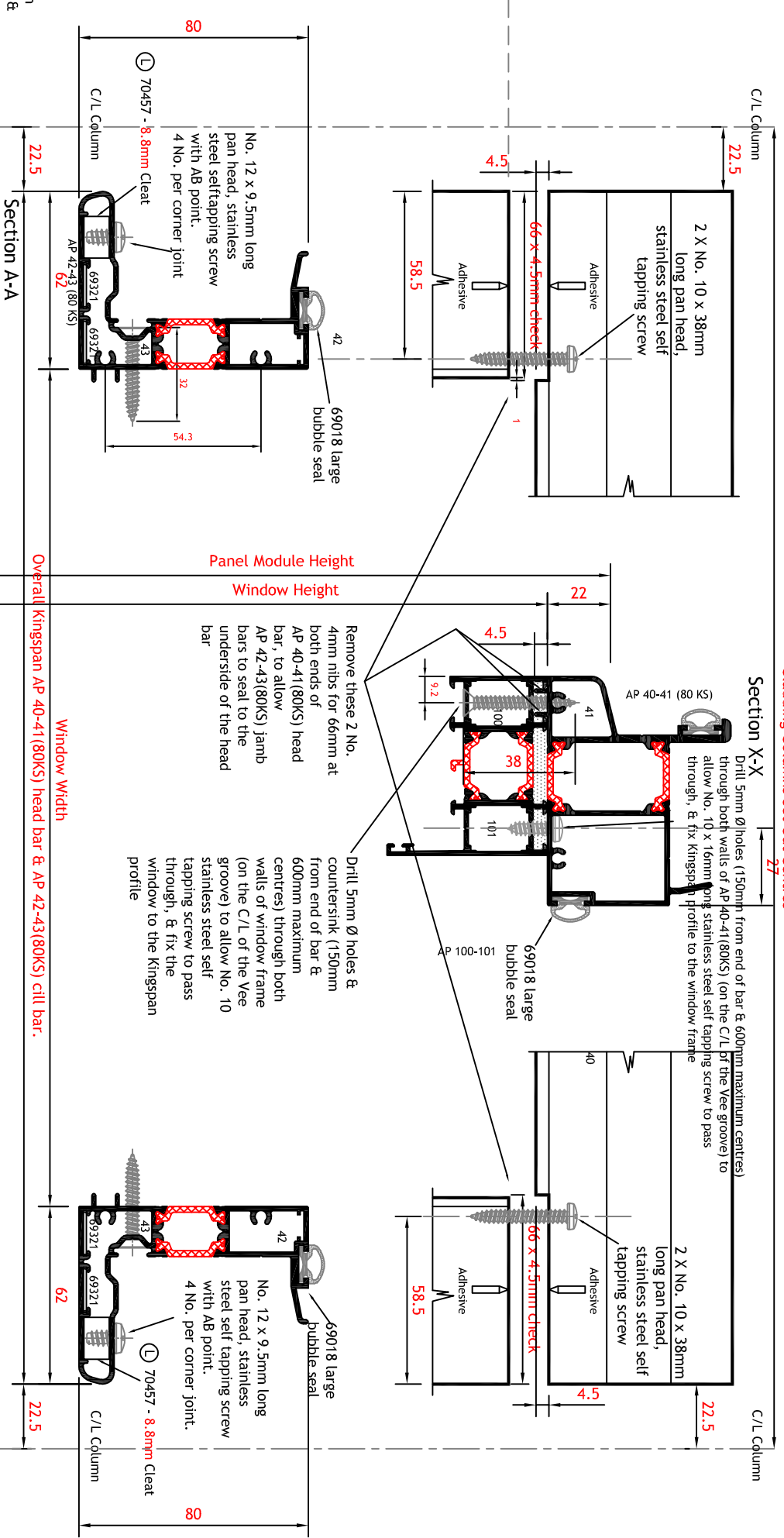
- JOINTING PROCEDURE**
1. Ensure all components are free from swarf and remove any grease and dirt with a suitable cleaning agent.
  2. Mix and apply Cosmofen AL 2 part epoxy adhesive to the cleat chamber and chevron grooves of both bars. Apply small gap sealant to the mating surface of one bar only.
  3. Insert corner cleat and chevrons as shown below and push bar together ensuring the mitre joint is flush and angle is correct.
  4. Screw assembled components together as shown below.
  5. Check mitre joint is flush, angle is correct and there is no movement within the joint. Clean excessive sealant off visible surfaces ensuring gasket groove is kept free to slide in bubble seal gasket.



Notes:-  
APS recommend trial corners be produced prior to commencing manufacture



80mm Kingspan Panel Prep - Centre of Columns / Top Hat Condition



Cladding Columns Set Out Centres