



Typical Curtain Wall Elevation

3

28mm stepped DG unit

Frit applied to glass here

bonding tape by bonding specialist

setting blocks by bonding specialist

glass coatings removed before bonding

Dow Corning 993 black structural silicone by bonding specialist

70969 channel tid gasket

Black silicone joint

69138 joint gasket

ASW 013 toggle clamp

Note: To be used with toughened glass ONLY!!

66033, ACW 033 DGU inserts at 200mm centres

No 12 x 25mm long stainless steel screws at 200mm centres A drive torque of 6.0 Nm is recommended

68950, G 5002 Transom Gasket

Note: toggle clamps to be inserted into pockets before glass unit is installed

SG03-04 sash

SG01-02 frame

69004 wedge gasket

70959 foam tape

56

28

13

47

50

6

18

22

6

16

6

50

D

E

F

A-./.

B

C

Structural Glazing 28mm DGU ACW Logic 50 Structural Vent Sill Detail

Scale 1:1 Date 01.09.17

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Rev - Date -



aluminium & plastics systems

Revisions