



Note:-
APS recommend trial corners be produced prior to commencing manufacture

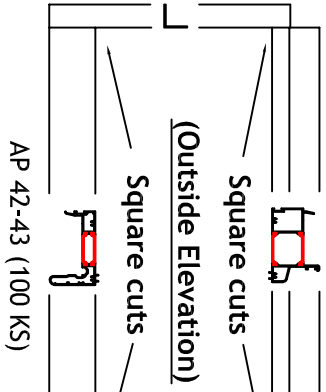
A portion may need to be checked out at the top & bottom of the angles to clear cladding rails to suit site conditions.

JOINTING PROCEDURE

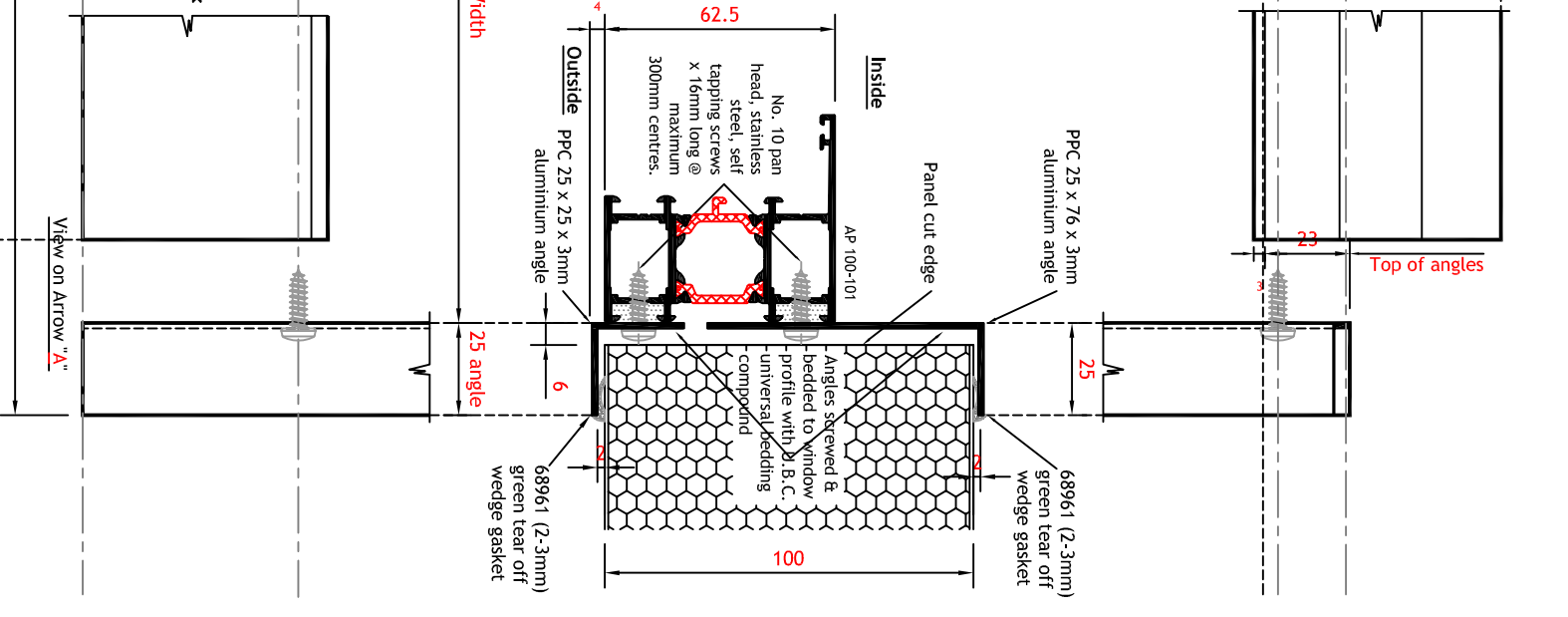
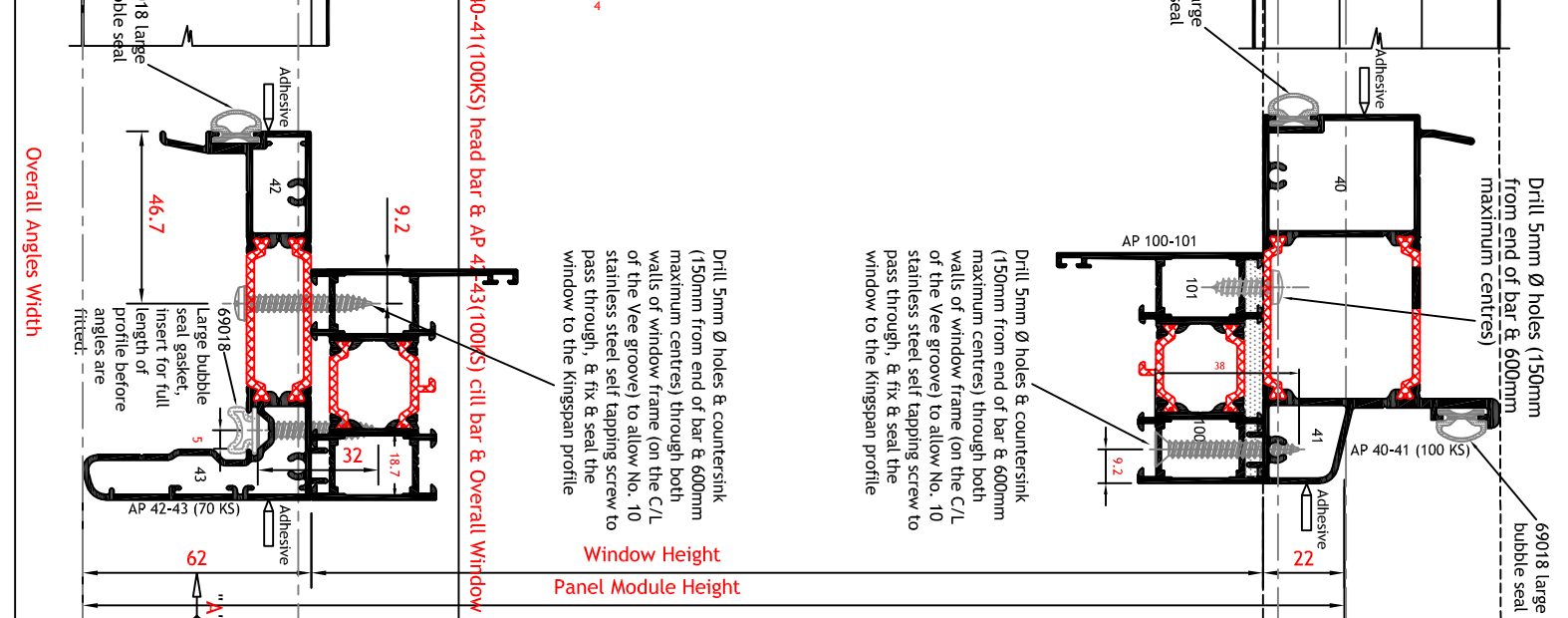
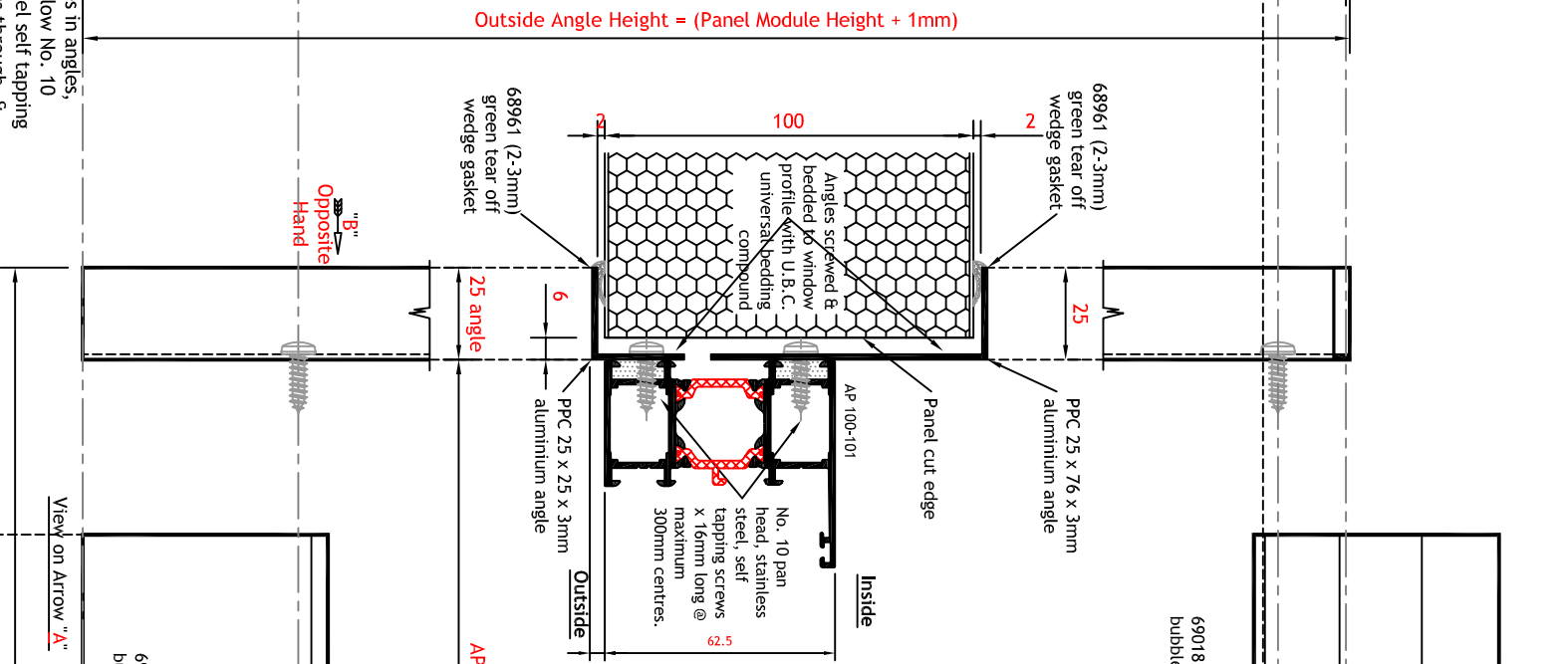
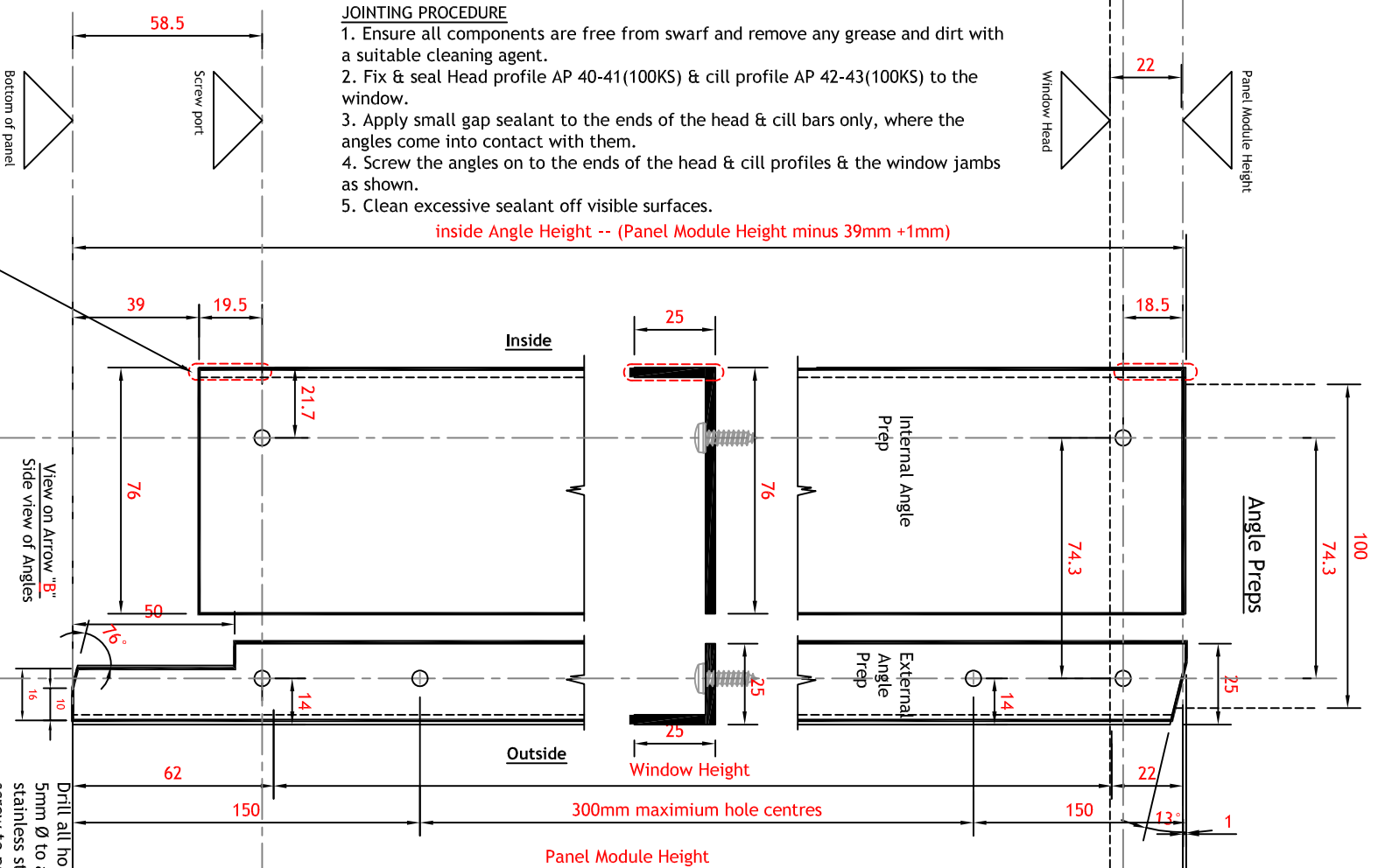
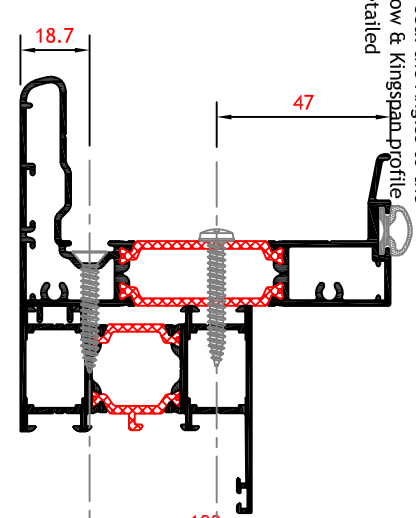
1. Ensure all components are free from swarf and remove any grease and dirt with a suitable cleaning agent.
2. Fix & seal Head profile AP 40-41(100KS) & cill profile AP 42-43(100KS) to the window.
3. Apply small gap sealant to the ends of the head & cill bars only, where the angles come into contact with them.
4. Screw the angles on to the ends of the head & cill profiles & the window jambs as shown.
5. Clean excessive sealant off visible surfaces.

inside Angle Height -- (Panel Module Height minus 39mm +1mm)

Perimeter PPC angles



Perimeter PPC angles



100mm Kingspan Panel Prep - Centre of Columns / Cut Panel Condition

Under side view of AP 42-43(100 KS) Kingspan cill profile

Scale 1:2 Date 1.9.2018

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